## VM20i

## 3-AXIS MACHINING CENTRE

The VM series of 3-axis machining centres features a small footprint with a large work cube. No other mill packs as much productivity into such an efficiently designed package.



## MACHINE SPECIFICATIONS

Spec.	Metric
TRAVELS & CAPACITY	
X, Y, Z Axis Travel	1016 x 508 x 508 mm
Table Size	1168 x 508 mm
Max. Weight on Table	1800 kg
Spindle Nose to Table Min/Max	102 / 610 mm
T-Slot Size	5 x 18 mm
SPINDLE	
Max. Spindle Speed	12000 rpm
Spindle Power (peak - 1 min)	15.0 kW
Spindle Torque (peak - 1 min)	102 Nm @ 1450 rpm
TOOL CHANGER	
Tool Type	CAT/BT 40
Number Of Tools	24
Max Tool Diameter	90 mm
Max Tool Length	250 mm
Max Tool Weight	7 kg
FEEDRATES	
Rapid Traverse X,Y,Z Axis	28 m/minute
Max Programmable Feedrate	28 m/minute
SIZE	
Machine Weight	4,108 kg
Machine Type	3-Axis Machining Centre

Optimum machine performance is reliant upon installation conditions at the facility, such as power supply, air supply, and ambient air conditions. Information may change without notice.



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